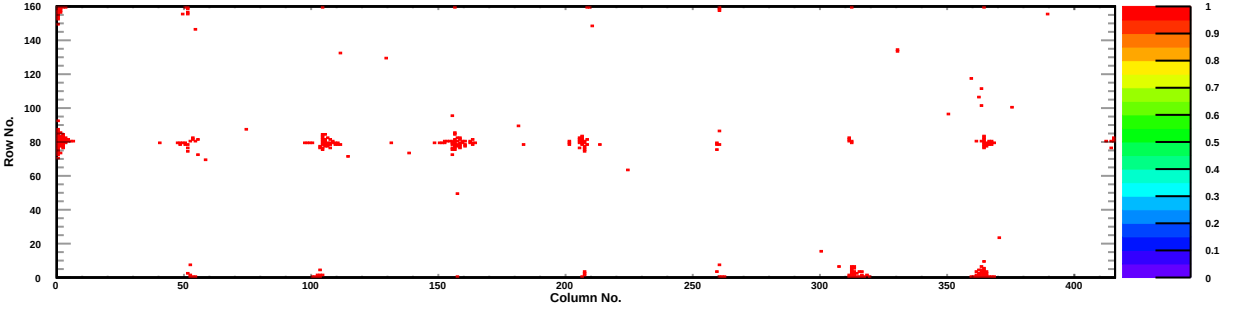Bump Bonding Defects 50